

**1 PLAN PREPARATION**

- 1-1 Plan Assembly Outline
- 1-2 Accuracy for Plan Sheets
- 1-3 Drawing Scales
- 1-4 Line Symbolology
- 1-5 Skew Angle Designation
- 1-6 Trigonometric Functions
- 1-7 Properties of A Circle
- 1-8 Horizontal Curve/Tangent Offset
- 1-9 Vertical Parabolic Curve - Equal Tangent
- 1-10 Vertical Parabolic Curve - Equal Tangent (Example)

**2 DESIGN DATA**

- 2-1 Seismic Zone – LRFD Bridge Design Specifications
- 2-2 Soil Profile Types
- 2-3 Design Traffic Lane

**3 MATERIALS****4 PRELIMINARY DRAWINGS**

- 4-1 Example Preliminary General Drawing (Sheet 1 of 2)
- 4-2 Example Preliminary General Drawing (Sheet 2 of 2)
- 4-3 Construction Limits Sketches for Bridges and Culverts
- 4-4 Example Construction Limit Sketch
- 4-5 Example Coast Guard Permit Sketch (Drawing 1)
- 4-6 Example Coast Guard Permit Sketch (Drawing 2)
- 4-7 Example Coast Guard Permit Sketch (Drawing 3)
- 4-8 Railroad Erosion Control Detail

**5 GENERAL DRAWINGS**

- 5-1 Example General Drawing (Plan and Section Views)
- 5-2 Example General Drawing (Foundation Layout Sketch)
- 5-3 Example General Drawing (Long Chord Layout)
- 5-4 Example General Drawing (Location Sketch and Bill of Material)
- 5-5 Example General Drawing (Stream Crossing - Location Sketch)

## 6 SUPERSTRUCTURES

- 6-1 Bridge Superstructure Depth
- 6-2 Slab Design Table (Slab Depth and 'A' Bars, Sheet 1 of 2)
- 6-3 Slab Design Table (Slab Depth and 'A' Bars, Sheet 2 of 2)
- 6-4 Slab Design Table (BBU Depth and 'B' Bars, Sheet 1 of 2)
- 6-5 Slab Design Table (BBU Depth and 'B' Bars, Sheet 2 of 2)
- 6-6 Suggested Maximum Superstructure Overhangs
- 6-7 Slab Design Worksheet (Steel Girder)
- 6-8 Slab Design Worksheet (Prestressed Concrete Girder)
- 6-9 Skew Limit Guidelines for Precast Concrete Deck Panels
- 6-10 Vertical Concrete Barrier Rail on Cored Slab
- 6-11 Vertical Concrete Barrier Rail on Box Beam
- 6-12 Drain Details (Prestressed Concrete Girders)
- 6-13 Drain Connector Details (Steel Girders)
- 6-14 Drain Connector Detail with Scupper (Prestressed Concrete Girders)
- 6-15 Drain Connector Detail with Scupper (Steel Girders)
- 6-16 Section Through Sidewalk
- 6-17 Sidewalk on Cored Slabs
- 6-18 Sidewalk on Box Beams
- 6-19 Permanent Concrete Median Strip on Bridge
- 6-20 Barrier Rail Details (without Wearing Surface)
- 6-21 Barrier Rail - End of Rail Details (without Wearing Surface)
- 6-22 42" (1067mm) Barrier Rail Details
- 6-23 Barrier Rail - End of 42" (1067mm) Rail Details
- 6-24 Detail for Computing Length of S1 Bar
- 6-25 Location of Adhesively Anchored Dowels for Barrier Rails
- 6-26 Example Concrete Barrier Rail Standard
- 6-27 Concrete Median Barrier Details (for Rigid Pavement)
- 6-28 Concrete Median Barrier Details (for Rigid Pavement)
- 6-29 Median Barrier Rail Cover Plate Details
- 6-30 Median Barrier Rail Cover Plate Details
- 6-31 Bar Types - Concrete Median Barrier
- 6-32 End Post for Three Bar Rail
- 6-33 Parapet and End Post for Two Bar Rail
- 6-34 Parapet and End Post for One Bar Rail
- 6-35 Parapet and End Post for One or Two Bar Rail
- 6-36 One and Two Bar Metal Rail on Cored Slab Units
- 6-37 One and Two Bar Metal Rail on Box Beam Units
- 6-38 Wisconsin DOT Pouring Sequence (Two and Three Spans)
- 6-39 Wisconsin DOT Pouring Sequence (Any Number of Spans)
- 6-40 Pouring Sequence for Continuous for Live Load Deck Slabs
- 6-41 Optional Pouring Sequence – Prestressed Concrete Superstructure
- 6-42 Transverse Construction Joint in Deck Slab
- 6-43 Foam Joint Seals for Concrete and Steel Superstructures

6-44	Intentionally Left Blank
6-45	Typical Foam Joint Seal Details
6-46	Sidewalk with Foam Joint Seal
6-47	Sidewalk with Foam Joint Seal Details
6-48	Sidewalk Cover Plate Details with Foam Joint Seal
6-49	Example Expansion Joint Seal Details Standard (Sheet 1)
6-50	Example Expansion Joint Seal Details Standard (Sheet 2)
6-51	Example Expansion Joint Seal Details Standard (Sheet 3)
6-52	Example Calculations for “Movement and Setting at Joint” Table and Detail of #4 (#13) J1 Bar
6-53	Plan of Expansion Joint Seal at Barrier Rail - Left Side
6-54	Plan of Expansion Joint Seal at Sidewalk - Left Side
6-55	Plan View of Sidewalk Cover Plate for Expansion Joint Seals
6-56	Pavement Marking Alignment Sketch (Example)
6-57	End Bent Joint Details (for Steel Superstructure with Modular Expansion Joint)
6-58	Bent Diaphragm Detail (for Steel Superstructure with Modular Expansion Joint)
6-59	Sidewalk Cover Plate Details for Modular Expansion Joint Seals
6-60	Plan of Modular Expansion Joint Seal at Sidewalk - Left Side
6-61	Overlay Type Flow Chart
6-62	Construction Elevations Layout Sketch (Example)
6-63	Construction Elevations Layout Sketch (Worksheet)
6-64	Construction Elevations (Bottom of Slab - Concrete Girders)
6-65	Construction Elevations (Bottom of Slab - Steel Girders)
6-66	Dimensions, Area, and Design Data for Prestressed Concrete Girders (AASHTO Types II through IV)
6-67	Dimensions, Area, and Design Data for Prestressed Concrete Girders (AASHTO Types V and VI, Modified Bulb Tees)
6-68	Details for Type II Prestressed Concrete Girder Without Notch
6-69	Details for Type III Prestressed Concrete Girder Without Notch
6-70	Girder Layout Sheet (Example)
6-71	Top of Slab Reinforcement Layout (Continuous for Live Load Deck Slab with Precast Concrete Deck Panels)
6-72	Top of Slab Reinforcement Layout (Continuous for Live Load Deck Slab with Metal Stay-in-Place Forms)
6-73	Buildup over Prestressed Concrete Girder
6-74	Section Through Bent Diaphragm (Prestressed Concrete Girders)
6-75	Typical Joint Seal Detail
6-75a	Top Flange Clip Details (Modified Bulb Tees)
6-76	Half-Sections Through Bent Diaphragm
6-77	Bent Diaphragm Blockout Detail
6-78	Typical Intermediate Diaphragm for Prestressed Concrete Girders(AASHTO Types II through IV)
6-79	Typical Intermediate Diaphragm for Prestressed Concrete Girders (AASHTO Types V and VI, Modified Bulb Tees)
6-80	Grouted Recess for End of Tie Rod

6-81	Cored Slab Properties
6-81a	Cored Slab Properties
6-82	Cored Slab Typical Section (Example)
6-83	Cored Slab Span Layout (Example)
6-84	Cored Slab with Barrier Rail Details (Example)
6-85	Part Plan End of Cored Slab Unit
6-86	Grouted Recess at End of Post-Tensioned Strand for Cored Slabs
6-86a	Grouted Recess at End of Double Post Tensioned Strands for Cored Slabs
6-87	View of Cored Slab Superstructure
6-88	Box Beam Properties
6-89	Plan View of Box Beam Superstructure Units
6-90	Slab and Buildup Dimensions (Steel Girders)
6-91	Top Flange Clip Details
6-92	Typical Flange and Web Butt Joints
6-93	End Bent Joint Details (Steel Girders)
6-94	Section Through Bent Diaphragm
6-95	Bent Diaphragm for Rolled Beams Through 27 in (690 mm)
6-96	Bent Diaphragm for Rolled Beams 30 in (760 mm) Through 33 in (840 mm)
6-97	Bent Diaphragm for Rolled Beams 36 in (920 mm)
6-98	Bent Diaphragm for Plate Girders Through 48 in (1220 mm)
6-99	Bent Crossframe for Plate Girders More Than 48 in (1220 mm) Without Lateral Bracing
6-100	Bent Crossframe for Plate Girders More Than 48 in (1220 mm) With Lateral Bracing
6-101	Connector Plate Details
6-102	Intermediate Diaphragm for Rolled Beams Through 27 in (690 mm)
6-103	Intermediate Diaphragm for Rolled Beams 30 in (760 mm) Through 33 in (840 mm)
6-104	Intermediate Diaphragm for Rolled Beams 36 in (920 mm)
6-105	Intermediate Diaphragm for Plate Girders Through 48 in (1220 mm)
6-106	Intermediate Diaphragm for Plate Girders 49 in (1245 mm) Through 60 in (1525 mm)
6-107	Optional Intermediate Crossframe for Plate Girders More Than 60 in (1525 mm) Without Lateral Bracing
6-108	Intermediate Crossframe for Plate Girders More Than 60 in (1525 mm) Without Lateral Bracing
6-109	Intermediate Crossframe for Plate Girders More Than 60 in (1525 mm) With Lateral Bracing
6-110	Typical Lateral Bracing Details
6-111	Typical Lateral Bracing Details at Intermediate Stiffeners
6-112	Stiffener Details
6-113	Weld Termination Details
6-114	Web Stiffener or Connector Plate Weld Detail
6-115	Gusset Plate Details
6-116	Shear Connectors
6-117	Typical Field Splice Details
6-118	Charpy V-Notch Tests for Continuous Plate Girders
6-119	Integral End Bent Details (Steel Superstructure)

6-120	Alternate Integral End Bent Details (Steel Superstructure)
6-120a	Sole Plate Details for Alternate Integral End Bents
6-121	Integral End Bent Details (PCG Superstructure)
6-122	Integral End Bent Details (PCG Superstructure)
6-123	Integral End Bent Details (PCG Superstructure)
6-124	Temperature Setting Detail
6-125	Pot Bearing Design Data
6-126	Pot Bearing Details (Expansion Locations)
6-127	Pot Bearing Details (Fixed Locations)
6-128	Pot Bearing Details Drawing (Example)
6-129	TFE Bearing Details
6-130	Fixed Bearing Assembly Details
6-131	Surface Finish for Bearing Plates
6-132	Slot Size for Expansion End of Span
6-133	LRFR Flow Chart
6-134	LRFR Load Factors and Prestressed Concrete Stress Limits
6-135	Drip Bead Details

## 7 SUBSTRUCTURES

7-1	Cap Length for Cored Slab & Box Beam Bridges
7-2	Reinforcing Steel in Top of Stepped Bent Caps
7-3	End Bent #1 Layout (Skew < 90°)
7-4	End Bent #2 Layout (Skew < 90°)
7-5	End Bent #1 Layout (Skew = 90°)
7-6	End Bent #2 Layout (Skew = 90°)
7-7	End Bent #1 Layout (Skew > 90°)
7-8	End Bent #2 Layout (Skew > 90°)
7-9	Sloped End Bent Cap
7-10	Chamfering Acute End Bent Corner
7-11	Temporary Drainage at End Bent
7-12	Backwall Detail
7-13	Reinforcing for Turned Back Wing
7-13a	Reinforcing for Turned Back Wing (4'-0" Deep End Bent Caps)
7-14	Suggested Method of Detailing Sloped Wings
7-15	Required Length of Wings (Grade Separations and Railroad Overheads)
7-15a	Required Length of Wings (Grade Separations and Railroad Overheads 4'-0" Deep End Bent Caps)
7-16	General Guide for Piles in End Bent Wings
7-16a	General Guide for Piles in End Bent Wings (4'-0" Deep End Bent Caps)
7-17	Blockout in Wing Wall
7-18	Blockout in Wing Wall for Cored Slab
7-19	Wing Design Table (4'-0" Deep End Bent Caps)
7-20	Intentionally Left Blank
7-21	Intentionally Left Blank

7-22	Intentionally Left Blank
7-23	Standard Brace Pile Detail (for End Bents)
7-23a	Standard Brace Pile Detail (4'-0" Deep End Bent Caps)
7-24	Standard Brace Pile Detail (for End Bents with Double Row of Piles)
7-24a	Standard Brace Pile Detail (4'-0" Deep End Bent Caps with Double Row of Piles)
7-25	Pipe Pile in End Bent or Footing Detail
7-26	Standard Brace Pile Detail (for Interior Bents)
7-27	Standard Brace Pile Detail (for Interior Bents with Double Row of Piles)
7-28	End of Cap Detail for Interior Pile Bents
7-29	Column Connection Details for Seismic Performance Zone 2
7-30	Spiral Reinforcing for Round Columns
7-31	Pile Splice Details
7-32	Pile Tip Details
7-33	Composite Pile Details
7-34	Pier Scour Protection (Spread Footings Located in Stream Bed)
7-35	Pier Scour Protection (Spread Footings Located in Banks of Streams)
7-36	Pier Scour Protection (Pile Footings Located in Stream Bed)
7-37	Details for Foundation Piles in Bents
7-38	Pay Area of Excavation for Post and Beam End Bents
7-40	Pier Crash Wall for Railroad Overheads
7-41	Median Barrier Rail and Column Connection

## **8 REHABILITATION**

8-1	Tie Rod Assembly with Turnbuckle or Sleeve Nut
8-2	Rolled Beam Details (with Cover Plate)

## **9 REINFORCED CONCRETE BOX CULVERTS**

9-1	Culvert Design Worksheet
9-2	Sloped and Tapered Inlet (Example)
9-3	Sloped and Tapered Inlet (Example)
9-4	Cast-in-Place Culvert Example (Location Sketch and Profile)
9-5	Cast-in-Place Culvert Example (Section, End Elevation, and Slab Plans)
9-6	Cast-in-Place Culvert Example (Wing Details)
9-7	Edge Beams for Culvert Extensions
9-8	Precast Culvert Example (Slab Plans, Section, and End Elevation)
9-9	Precast Culvert Example (Details)
9-10	Precast Culvert Example (Wing Details)
9-11	Skewed Precast Box Culverts
9-12	Turned Back Wing Layout Formulas for Culverts
9-13	Layout for Turned Back Culvert Wings
9-14	Outlet Wing Section Normal to Roadway
9-15	Plan of Outlet Wings
9-16	Outlet Wing Rip Rap Details

- 9-17 Details for Computing Culvert Excavation
- 9-18 Culvert Sill Details
- 9-19 Guardrail Anchor Assembly Details (Example)
- 9-20 Guardrail Anchor Assembly Details for Precast Culvert (Example)

## 10 REINFORCING STEEL

- 10-1 Areas, Weights, and Spacing of Bars
- 10-2 Areas of Standard Bars
- 10-3 Development Length and Splice Length for Bars in Tension (Classes A and B)
- 10-4 Development Length and Splice Length for Bars in Tension (Class C)
- 10-5 Development Length and Splice Length for Bars in Compression
- 10-6 Splice Length Chart for Superstructures
- 10-7 General Guide to Substructure Bar Splice and Development Lengths (Interior Bent)
- 10-8 General Guide to Substructure Bar Splice Lengths (End Bent)
- 10-9 Bill of Material and Spiral Length Calculation (Example)
- 10-10 Detail of Reinforcing in Bent Cap
- 10-11 Standard Bar Details

## 11 BRIDGE LAYOUT

- 11-1 Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (Cored Slab Structure)
- 11-1a Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (Cored Slab Structure 4'-0" Deep End Bent Caps)
- 11-2 Stream Crossing Details for 1'-0" (300 mm) Minimum Berm
- 11-2a Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (4'-0" Deep End Bent Caps)
- 11-3 Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (Dimensions)
- 11-3a Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (4'-0" Deep End Bent Caps 1 ½:1 Slope) (Dimensions)
- 11-3b Stream Crossing Details for 1'-0" (300 mm) Minimum Berm (4'-0" Deep End Bent Caps 2:1 Slope) (Dimensions)
- 11-4 Berm Details
- 11-5 Bridge Length Requirements – Railroad Overheads

## 12 MISCELLANEOUS ITEMS

- 12-1 Approach Slab Standard Drawing
- 12-2 Approach Slab Details Standard Drawing
- 12-3 Guardrail Anchorage for Barrier Rail (Example)
- 12-4 Approach Slab Standard Drawing
- 12-5 Approach Slab Standard Drawing
- 12-6 Approach Slab Details Standard Drawing
- 12-7 Barrier Rail Transition Details
- 12-8 Plan View of Foam Joint Seal at End Bent for Barrier Rail
- 12-9 Plan View of Foam Joint Seal at End Bent for Curbs

12-10	Foam Joint Seal Details at End Bent for Barrier Rail
12-11	Foam Joint Seal Details at End Bent for Curbs
12-12	Plan View of Armored Foam Joint Seal at End Bent for Barrier Rail
12-13	Plan View of Armored Foam Joint Seal at End Bent for Curbs
12-14	Armored Foam Joint Seal Details at End Bent for Barrier Rail
12-15	Armored Foam Joint Seal Details at End Bent for Curbs
12-16	Plan View of Foam Joint Seal at End Bent for Sidewalk
12-17	Details of Sidewalk on Approach Slab
12-18	Approach Slab Length Flow Chart
12-19	Construction Elevation Layout for Approach Slabs (Curbs)
12-20	Construction Elevation Layout for Approach Slabs (Barrier Rails)
12-21	Uses and Field Testing of Adhesive Bonding Systems
12-22	Riprap
12-22a	Riprap (4'-0" Deep End Bent Caps)
12-23	Concrete Slope Protection
12-23a	Concrete Slope Protection (4'-0" Deep End Bent Caps)
12-24	Detail of Slope Protection Behind Crashwall
12-25	Slope Protection Details Sheet
12-26	Bridge Access Facilities Table
12-27	Railroad Shoring Requirements
12-28	Grouted Recess at Location of Shoring Strut Through Railroad Crashwall
12-29	Corrosive Area Map
12-30	Determination of Corrosion Protection
12-31	Structure Excavation Limits (Reinforced Earth Wall)
12-32	Structure Excavation Limits (Permanent Tiedback Wall)
12-33	Structure Drainage System Details (Elevation, Bent Details)
12-34	Structure Drainage System Details (Part-Elevation at Bent, Insert Location in Stay-In-Place Forms)
12-35	Structure Drainage System Details (Part-Elevation at Scupper, Part-Section of Pipe Hanger)
12-36	Exposure Categories for Sound Barrier Wall
12-37	Pile Panel Sound Barrier Wall Design